

Novel Cathode Materials and Processing Methods

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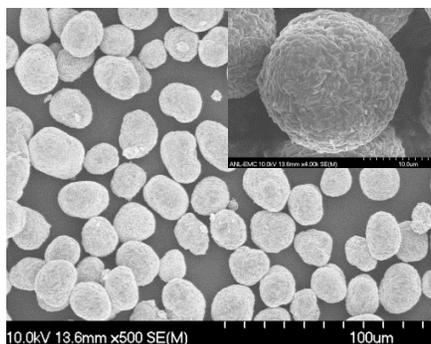
Technical Approach:

- Advance the performance and stability of high-capacity 'layered-layered' cathodes via integrated spinel components
- Explore spectrum of processing routes (0.01-1kg batches) to synthesize high-energy/power/life, layered-layered-spinel (LLS) electrodes

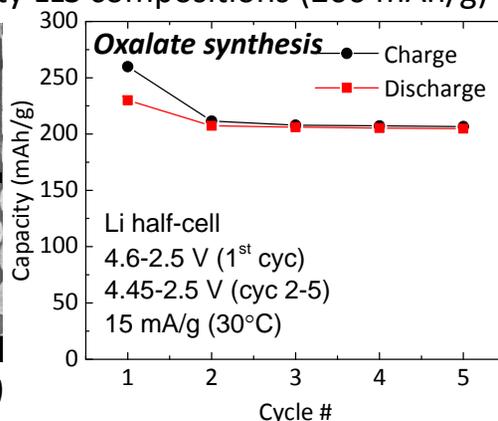
Status:

- Progress has been made in the development of composite, LLS electrodes that can deliver discharge capacities ≥ 200 mAh/g with high first cycle efficiencies ($\sim 90\%$)

Technology: Demonstration of 'Layered-Layered-Spinel' processing and high capacity LLS compositions (200 mAh/g)



LLS by CSTR (tap ~ 2.3 g/cm³)



Objectives:

- Development of low-cost, high-energy and high-power, Mn-oxide-based cathodes
- Improvement of design, composition and performance of advanced electrodes with stable architectures and surfaces
- Atomic-scale understanding of electrochemical and degradation processes enabling the rational design of new materials

Deliverables: Synthesis and electrochemical characterization of advanced, Mn-based, metal-oxide cathodes

Funding:

Duration: 3 yrs (Yr 1)
FY16 Budget: \$500K

Milestones:

- **Q1:** Optimize the composition and cycling stability of structurally integrated materials with low Li₂MnO₃ contents
- **Q2:** Scale up promising materials to 10g-100g-1kg
- **Q3:** Identify unique surfaces and coatings
- **Q4:** Integrate milestones to deliver 200-230 mAh/g at greater than 3.5 V (~ 800 Wh/kg) on extended cycling