

# Novel Cathode Materials and Processing

U.S. DEPARTMENT OF

## ENERGY

Energy Efficiency &  
Renewable Energy

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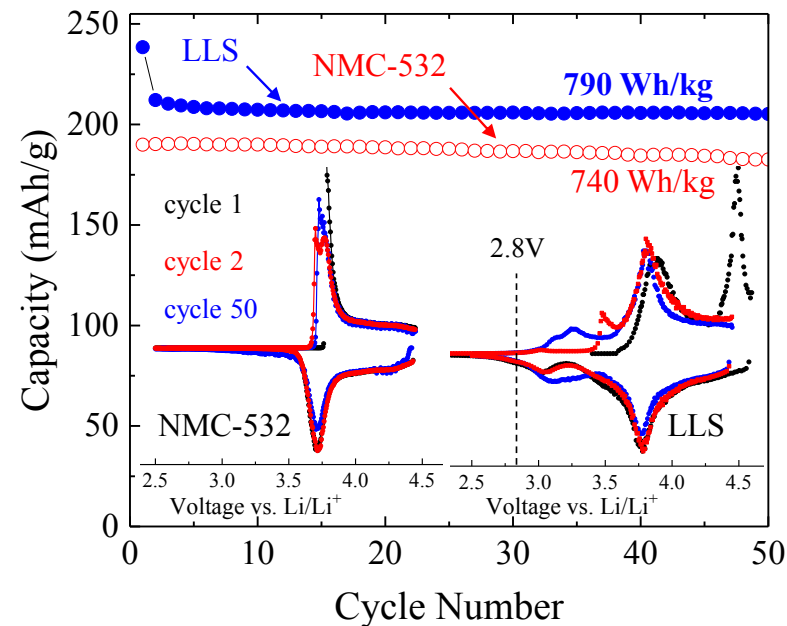
### Objective:

- Develop low-cost, high-energy and high-power, Mn-oxide-based cathodes
- Improve the design, composition and performance of advanced electrodes with stable architectures and surfaces
- Understand atomic-scale electrochemical and degradation processes to enable the rational design of new materials

### Impact:

Advancement of DOE goals for safe, cost-effective, high-energy batteries by selective engineering of nano-domain structures in Li- and Mn-rich cathode materials

### High-Energy, Mn-Rich, Layered-Layered-Spinel



### Accomplishments:

- Developed high energy Mn-rich, layered-layered-spinel (LLS) cathode that gives stable cycling and high specific-oxide energy densities of  $>750 \text{ Wh/kg}_{\text{oxide}}$
- Identified a series of phosphate-based materials that show promise for improving cathode surface stability, impedance rise with cycling, and rate performance
- Developed novel surface treatments that, when applied to LLS cathode materials, enabled discharge energies, at high rates, comparable to a nickel-rich, benchmark, NMC-532 electrode

### FY 18 Milestones:

- Optimization of particle size distribution and density (e.g., Wh/L), using co-precipitation reactors, of Mn-rich, LLS,  $y\{x\text{Li}_2\text{MnO}_3 \cdot (1-x)\text{LiMO}_2\} \cdot (1-y)\text{LiM}_2\text{O}_4$  ( $M = \text{Mn, Ni, Co}$ ) cathode compositions that can deliver  $\sim 800 \text{ Wh/kg}_{\text{oxide}}$
- Electrochemical validation of surface-modified, LLS cathodes in graphite, full-cell configurations

### FY18 Deliverables:

Quarterly reports; Synthesis, characterization, and scale-up of advanced Mn-based cathodes and their electrochemical evaluation

**Funding:** FY18: \$450K, FY17: \$500K, FY16: \$500K